

A new technique to reconstruct the defect shape from Lock-in thermography phase images

by C. Zöcke*, A. Langmeier*, R. Stöbel *, and W. Arnold**

**EADS Innovation Works, Munich, Germany*

*** Fraunhofer-Institute for Non-Destructive Testing, Saarbrücken Germany present address: Department of Materials, Saarland University, Saarbrücken, Germany*

Abstract

We present a new method for reconstructing the shape of defects in three dimensions from optical lock-in thermography phase images with image processing algorithms. The point-spread function which describes the blurring effect of thermal images derived from optical lock-in thermography is computed. It is shown, that the depth and the shape of a planar defect can be retrieved.

Keywords: optical lock-in thermography, thermal tomography, quantitative evaluation, PSF, inverse problems, composite aircraft material.

This paper was published in the QIRT Journal 6.1